SAFETY DATA SHEET



Synergy 905

SECTION 1: Identification of the substance/mixture and of the company/undertaking

Product identifier	: Synergy 905
Article No.	: 11905-05
Product type	: Liquid.

Relevant identified uses of the substance or mixture and uses advised against

Identified uses	
Industrial use only. Metal working fluids	
Uses advised against	
0	

Consumer use.

Supplier's details	 BLASER SWISSLUBE AG Winterseistrasse 22 CH-3415 Hasle-Rüegsau Switzerland Tel:+41 (0)34 460 01 01 Mail: contact@blaser.com Cutting Fluids S.A. de C.V. Av. Antonio de Montes 7104, Colonia Panamericana 31210 Chihuahua Tel: +52 (614) 426 2186 E-Mail: customerservice@cuttingfluids.com.mx
e-mail address of person responsible for this SDS	: reach@blaser.com
Emergency telephone number (with hours of operation)	: +52 55 5004 8763 (24h/7d)

SECTION 2: Hazards identification

Classification of the substance or mixture	: SKIN IRRITATION - Category 2 EYE IRRITATION - Category 2A SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 2
GHS label elements	
Hazard pictograms	
Signal word	: Warning
Hazard statements	 H315 - Causes skin irritation. H319 - Causes serious eye irritation. H373 - May cause damage to organs through prolonged or repeated exposure. (gastrointestinal tract)
Precautionary statements	



Prevention	 P280 - Wear protective gloves. Wear eye or face protection. P260 - Do not breathe vapor. P264 - Wash thoroughly after handling.
Response	 P314 - Get medical advice or attention if you feel unwell. P302 + P352 - IF ON SKIN: Wash with plenty of water. P332 + P313 - If skin irritation occurs: Get medical advice or attention. P362 + P364 - Take off contaminated clothing and wash it before reuse. P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P337 + P313 - If eye irritation persists: Get medical advice or attention.
Storage	: Not applicable.
Disposal	 P501 - Dispose of contents and container in accordance with all local, regional, national and international regulations.

Other hazards which do not : None known. result in classification

SECTION 3: Composition/information on ingredients

Substance/mixture

: Mixture

Ingredient name	%	Identifiers
2,2'-(methylimino)diethanol	≤10	CAS: 105-59-9
2-amino-2-methylpropanol	≤5	CAS: 124-68-5
2,2'-(cyclohexylimino)bisethanol	≤5	CAS: 4500-29-2
6,6',6"-(1,3,5-triazine-2,4,6-triyltriimino)trihexanoic acid	≤5	CAS: 80584-91-4
2-aminobutan-1-ol	≤2.5	CAS: 96-20-8
benzotriazole	≤1.5	CAS: 95-14-7
sebacic acid	≤3	CAS: 111-20-6

Additional information :

Neutralisation product: Equilibrium of Ionic Pairs according to REACH Annex V, 4.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified and would require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

SECTION 4: First aid measures

Description of neces	sary first aid measures
Eye contact	: Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.
Inhalation	: Avoid breathing vapor or mist. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention following exposure or if feeling unwell. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.



SECTION 4: First aid measures

Skin contact	Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Continue to rinse for at least 10 minutes. Get medical attention. Wash clothing before reuse. Clean shoes thoroughly before reuse.
Ingestion	Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention following exposure or if feeling unwell. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

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Potential acute healt	h effects	
Eye contact	: Causes serious eye irritation.	
Inhalation	: No known significant effects or critical hazards.	
Skin contact	: Causes skin irritation.	
Ingestion	: No known significant effects or critical hazards.	
Over-exposure signs/symptoms		
Eye contact	: Adverse symptoms may include the following: pain or irritation watering redness	
Inhalation	: No specific data.	
Skin contact	: Adverse symptoms may include the following: irritation redness	
Ingestion	: No specific data.	

Indication of immediate medical attention and special treatment needed, if necessary		
Notes to physician		ase of inhalation of decomposition products in a fire, symptoms may be delayed. e exposed person may need to be kept under medical surveillance for 48 hours.
Specific treatments	: No	specific treatment.
Protection of first-aiders		action shall be taken involving any personal risk or without suitable training. It y be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

See toxicological information (Section 11)

SECTION 5: Firefighting measures

Extinguishing media	
Suitable extinguishing media	: Use an extinguishing agent suitable for the surrounding fire.
Unsuitable extinguishing media	: None known.
Specific hazards arising from the chemical	: In a fire or if heated, a pressure increase will occur and the container may burst.
Hazardous thermal decomposition products	 Decomposition products may include the following materials: carbon dioxide carbon monoxide nitrogen oxides



Special protective actions for fire-fighters	:	Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
Special protective equipment for fire-fighters	:	Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

SECTION 6: Accidental release measures

Personal precautions, protec	tiv	e equipment and emergency procedures
For non-emergency personnel	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
For emergency responders	:	If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions	:	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
Methods and materials for co	onta	ainment and cleaning up
Small spill	:	Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
Large spill	:	Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations.

SECTION 7: Handling and storage

Precautions for safe handling

Protective measures		Put on appropriate personal protective equipment (see Section 8). Do not breathe vapor or mist. Do not ingest. Avoid contact with eyes, skin and clothing. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.
Advice on general occupational hygiene	:	Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	:	Store between the following temperatures: 0 to 40°C (32 to 104°F). Shelf life: 18 months. Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.



SECTION 8: Exposure controls/personal protection

Control parameters

Occupational exposure limits

None.

Biological exposure indices

No exposure indices known.

Appropriate engineering controls	:	If user operations generate dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.
Environmental exposure controls	:	Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures	: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
Eye/face protection	: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.
Skin protection	
Hand protection	: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. Wear suitable gloves tested to EN374. Nitrile gloves. thickness 0.3 mm (minimum).
Body protection	 Personal protective equipment for the body should be selected based on the task being performed and the risks involved before handling this product.
Other skin protection	 Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved before handling this product.
Respiratory protection	: A respirator is not needed under normal and intended conditions of product use. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators.

Section 9. Physical and chemical properties and safety characteristics

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

Appearance	
Physical state	

Physical state	: Liquid.
Color	: Yellow.
Odor	: Characteristic.
Odor threshold	: Not available.
рН	: 8.8 to 9.8 [Conc. (% w/w): 5%]
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Section 9. Physical and chemical properties and safety characteristics

Melting point/freezing point	:	Not available.
Pour point	1	-36°C (-32.8°F)
Boiling point or initial boiling point and boiling	1	Not available.
range		
Flash point	:	Open cup: Not applicable.
Flammability	:	Not available.
Lower and upper explosion limit/flammability limit	:	Not available.
Vapor pressure	:	Not available.
Relative vapor density	1	Not available.
Relative density	:	Not available.
Density	:	1.05 g/cm³ [20°C (68°F)]
Solubility in water	:	Not available.
Partition coefficient: n- octanol/water	:	Not applicable.
Auto-ignition temperature	:	Not available.
Decomposition temperature	:	Not available.
Viscosity	:	Dynamic (room temperature): Not available. Kinematic (room temperature): Not available. Kinematic (40°C (104°F)): 13 mm²/s (13 cSt)
Particle characteristics		

Median particle size

: Not applicable.

SECTION 10: Stability and reactivity

Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	: Shelf life: 18 months.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	: No specific data.
Incompatible materials	: No specific data.
Hazardous decomposition products	 Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure	
2,2'-(methylimino)diethanol	LD50 Dermal LD50 Oral	Rabbit Rat	>2000 mg/kg 4780 mg/kg	-	
2-amino-2-methylpropanol 2,2'-(cyclohexylimino)	LD50 Dermal LD50 Oral	Rabbit Rat	>2000 mg/kg >2000 mg/kg	-	
bisethanol 6,6',6"-(1,3,5-triazine- 2,4,6-triyltriimino)trihexanoic	LD50 Dermal	Rat	>2000 mg/kg	-	
acid					
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SECTION 11: Toxicological information

	LD50 Oral	Rat	>5000 mg/kg	-
benzotriazole	LD50 Dermal	Rabbit	>2000 mg/kg	-
	LD50 Oral	Rat	500 mg/kg	-
sebacic acid	LD50 Dermal	Rat	>2000 mg/kg	-
	LD50 Oral	Rat	>5000 mg/kg	-

Irritation/Corrosion

Not available.

Conclusion/Summary

Skin

: pH value - Used for classification

Eyes

. pH value - Used for classification

Respiratory or skin sensitization

Not available.

Mutagenicity

Not available.

Carcinogenicity

Not available.

Reproductive toxicity

Not available.

Teratogenicity

Not available.

Specific target organ toxicity (single exposure)

Not available.

<u>Specific target organ toxicity (repeated exposure)</u>

Product/ingredient name		Route of exposure	Target organs
2,2'-(cyclohexylimino)bisethanol	Category 2	-	gastrointestinal tract

Aspiration hazard

Not available.

Information on the likely routes of exposure	:	Not available.
Potential acute health effects		
Eye contact	:	Causes serious eye irritation.
Inhalation	÷	No known significant effects or critical hazards.
Skin contact	÷	Causes skin irritation.
Ingestion	÷	No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact	: Adverse symptoms may include the following: pain or irritation watering redness
Inhalation	: No specific data.
Skin contact	: Adverse symptoms may include the following: irritation redness
Ingestion	: No specific data.
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Delayed and immediate effects and also chronic effects from short and long term exposure

<u>Short term exposure</u>		
Potential immediate effects	:	Not available.
Potential delayed effects	:	Not available.
Long term exposure		
Potential immediate effects	:	Not available.
Potential delayed effects	:	Not available.
Potential chronic health eff	<u>ect</u>	<u>5</u>
Not available.		
General	:	May cause damage to organs through prolonged or repeated exposure.
Carcinogenicity	:	No known significant effects or critical hazards.
Mutagenicity	:	No known significant effects or critical hazards.
Reproductive toxicity	:	No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Product/ingredient name	Oral (mg/ kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapors) (mg/l)	Inhalation (dusts and mists) (mg/l)
Synergy 905 2,2'-(cyclohexylimino)bisethanol 6,6',6''-(1,3,5-triazine-2,4,6-triyltriimino)trihexanoic acid	>5000 500 N/A	>5000 N/A 2500	N/A N/A N/A	N/A N/A N/A	N/A N/A N/A
2-aminobutan-1-ol benzotriazole sebacic acid	500 500 N/A	N/A 2500 2500	N/A N/A N/A	N/A N/A N/A	N/A N/A N/A

SECTION 12: Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
2-amino-2-methylpropanol	LC50 193 mg/l	Daphnia	48 hours
2,2'-(cyclohexylimino) bisethanol	EC50 >100 mg/l	Fish	96 hours
benzotriazole	LC50 180 mg/l Acute EC50 15.8 mg/l Chronic NOEC 1 mg/l	Fish Daphnia - <i>Daphnia galeata</i> Daphnia <i>- Daphnia galeata</i>	96 hours 48 hours 21 days

Persistence and degradability

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
benzotriazole	-	-	Not readily

Bioaccumulative potential

SECTION 12: Ecological information

Product/ingredient name	LogPow	BCF	Potential
2,2'-(methylimino)diethanol	-1.08	-	Low
2-amino-2-methylpropanol	-0.63	-	Low
2-aminobutan-1-ol	-0.45	-	Low
benzotriazole	1.44	-	Low
sebacic acid	1.5	-	Low

Mobility in soil

Soil/water partition coefficient (Koc)

: Not available.

Other adverse effects

: No known significant effects or critical hazards.

SECTION 13: Disposal considerations

Disposal methods

The generation of waste should be avoided or minimized wherever possible. 2 Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

SECTION 14: Transport information

	DOT Classification	TDG Classification	Mexico Classification	IMDG	IATA
UN number	Not regulated.	Not regulated.	Not regulated.	Not regulated.	Not regulated.
UN proper shipping name	-	-	-	-	-
Transport hazard class(es)	-	-	-	-	-
Packing group	-	-	-	-	-
Environmental hazards	No.	No.	No.	No.	No.

Special precautions for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according : Not available. to IMO instruments

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SECTION 15: Regulatory information

International regulations

National Fire Protection Association (U.S.A.)

Health 2 0 Flammability Instability Special hazards

Chemical Weapon Convention List Schedules I, II & III Chemicals

List name	Ingredient name	Status
Schedule III	Methyldiethanolamine	Listed

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

Inventory list

Mexico	: Not determined.
Canada	 At least one component is not listed in DSL but all such components are listed in NDSL.
United States	: All components are active or exempted.

SECTION 16: Other information

Hazardous Material Information System (U.S.A.)



Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual.

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SECTION 16: Other information

Key to abbreviations	: ATE = Acute Toxicity Estimate
	BCF = Bioconcentration Factor
	GHS = Globally Harmonized System of Classification and Labelling of Chemicals
	IATA = International Air Transport Association
	IBC = Intermediate Bulk Container
	IMDG = International Maritime Dangerous Goods
	LogPow = logarithm of the octanol/water partition coefficient
	MARPOL = International Convention for the Prevention of Pollution From Ships,
	1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)
	N/A = Not available
	SGG = Segregation Group
	UN = United Nations

Procedure used to derive the classification

Classification	Justification
EYE IRRITATION - Category 2A	Expert judgment Expert judgment Calculation method

References

: Not available. ✓ Indicates information that has changed from previously issued version.

Notice to reader

The information, which is based on the current knowledge of the chemical substance or mixture and applies to appropriate safety precautions for the product, is deemed correct but is not exhaustive and will be used only as a guide.